



# SOUTHEAST SERVICE SHOP

## SERVICE AND SUPPORT FOR RECIPROCATING ENGINE & COMPRESSION EQUIPMENT

Cooper's St. Rose, Louisiana service shop, parts distribution warehouse and manufacturing center offers a diverse array of services, including in-house engine and compressor repairs and overhauls, parts manufacturing, and parts warehousing.

Established in 1969, the St. Rose service center specializes in parts supply and repair of large-bore integrals such as Cooper-Bessemer, Clark, Ingersoll Rand, and Worthington.

### Core Capabilities

The St. Rose service shop is a Cooper regional shop/warehouse for genuine O.E.M. parts and service, covering the following reciprocating compression and engine products:

- AJAX®
- CAT
- Clark
- Cooper-Bessemer®
- Enterprise®
- Gemini®
- Ingersoll Rand
- Superior®
- Texcentric®
- TSI®
- Waukesha VHP
- Worthington

This location specializes in the following types of service and repair:

- Compressor cylinder repairs and refurbishment, including hydro testing
- Compressor piston, rod manufacturing, and refurbishment
- Tungsten coating of compressor rods
- Crosshead shoe manufacturing and refurbishment
- Compressor valve, unloader, and packing case repairs
- Line boring and vertical honing
- Master and connecting rod refurbishment
- Pin superfinishing
- 4-cylinder head repair
- Water and oil pump repairs
- Starting air and fuel valve repairs
- Camshaft re-lobbing
- Field machining, new unit installation, overhauls, upgrades, and diagnostics



This location has the following specialty machining tools:

- Portable boring bars to perform line bores in the field
- Winrock analyzers
- Hytorc equipment
- Optical/laser alignment
- Hydrostatic test bunker
- TAFA JP 5000 HVOF tungsten spray system
- TAFA TCV 400 arc metal spray system
- Tocco induction heat treatment
- Tesker thread rollers

### Proven Results

Our St. Rose service center completed a successful overhaul of a Cooper-Bessemer GMVR-12 engine-compressor for a customer in Florida. The overhaul included the rebuilding of power heads, pumps, art rods, piston pins, pin carriers, and compressor cylinders. Our Cooper service team was diligent in inspecting, re-qualifying, and rebuilding the unit to our OEM standards. Southeast Regional Director, Greg Penzato, stated, "Our St. Rose shop has a lot of experience rebuilding the large-bore Cooper and non-Cooper integrals. It's a pleasure working on these great engines and satisfying the customer in the process."



<b>YEARS ESTABLISHED</b>	<b>1969</b>
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<b>FACILITY FOOTPRINT</b>	<b>11 ac</b>
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<b>TOTAL SIZE</b>	<b>45,400 sq. ft.</b>
<b>SHOP</b>	<b>27,000 sq. ft.</b>
<b>WAREHOUSE</b>	<b>6,500 sq. ft.</b>
<b>OFFICE</b>	<b>11,900 sq. ft.</b>

<b>SERVICE TRUCKS/TRAILERS</b>	<b>✓</b>
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<b>CRANES</b>	
<b>1 TON</b>	<b>4</b>
<b>5 TON</b>	<b>3</b>
<b>10 TON</b>	<b>3</b>
<b>15 TON</b>	<b>1</b>



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